

**Supplemental Specification
2005 Standard Specification Book**

SECTION 03311M

JOINT CLOSURE

Delete Table 1 and replace with the following:

Table 1

Sealant Material Physical Properties		
Property	Value	Method
Modulus of elasticity of 100 percent elongation	132 psi	ASTM D 412
Hardness	40 ± 5	Shore A
Elongation (at break)	450 percent	ASTM D 412
Recovery	Greater Than 90 percent	
Tensile strength	190 psi	ASTM D 412
Adhesive in Peel	20 lbs/inch	
Adhesive loss	0 percent	
Service range	-40 degree F to 150 degrees F	
Initial cure, tack free, (depending on temperature and humidity)	6 to 8 hours	
Final cure	5 to 8 days	
Staining Characteristics	Non-staining	